Services

# **Training & Certification**

Greater Knowledge for Greater Success!





## **Editorial**

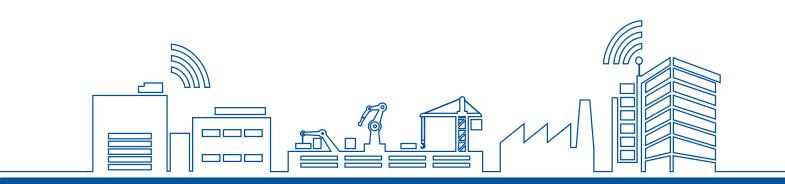
### "Greater Knowledge for Greater Success"

Your investment in the future has really only paid off once you make optimum use of all the opportunities offered by your Manufacturing Execution System (MES). That is why we support you with a comprehensive training offer for your MES and have compiled all HYDRA 8 training courses along with the corresponding certifications in this catalog. Simply select the training courses that fit your applications and gain in-depth practical knowledge. MPDV provides certifications to prove your knowledge. Just join our Certification Days to demonstrate your skills and become officially certified.

If you need assistance finding the right training and certification, we are happy to help and advise you.

We are looking forward to meeting you at one of our training courses and to present you with your HYDRA 8 certificate soon!

Your MPDV Training & Certification Team



## Contact and training centers



## Taking off together on a smart footing

Let's take off together with HYDRA X and FEDRA 2: Plan your training today and compile your personal training plan. We will reserve the training places for you and advise you:

- advising on the right training for you and your team
- selecting the training and put it into the right order
- preparing individual training units for your company

You might also have questions about content or need help with booking training in the webshop?

We are here for you! Contact us at trainings@mpdv.com



## Our training centers: Contact details

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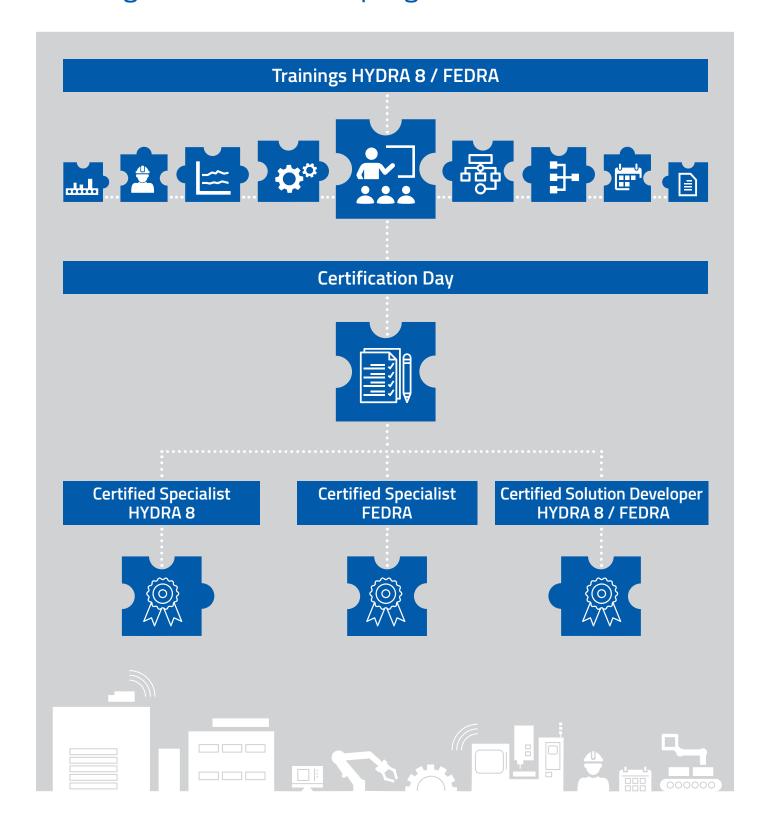
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## Training and certification program





## **Basic Application Training FEDRA Advanced Planning & Scheduling**

Booking Code BAT-APS
Duration 3 Days

#### Perfectly plan and control production with FEDRA

Target group Employees responsible for implementing FEDRA in the production environment

and employees dealing with production planning, work preparation, production

control and personnel scheduling.

Course objectives You learn how to configure the system and operate the client. We explain how the

FEDRA Interactive Planning works and how to use the FEDRA Workforce Planning as part of the Detailed Scheduling. During this training, you get to know the basic

planning and information functions and you learn how to use them.

Requirement You need not attend other training courses.

Contents Overview of the MPDV products

- Integration of APS and FEDRA in the manufacturing environment

Interaction between the MPDV products

Introduction to the client and its operation

- Operating the client

- Authorization concept

- Making evaluations/reports

Typical interfaces to other systems

- Typical structure and processing of interfaces

- FEDRA <> ERP

Structure of data types and master data

- How to create, edit and manage data (master data / transaction data)

- Creating sample master data

Implementing and operating the Shop Floor Scheduling

- Settings
- Planning profiles
- Layout of the planning board
- Manual planning
- Setup change matrix
- Production variants

Implementing and operating the Personnel Scheduling

- Creating and assigning qualifications (qualification matrix)
- Defining the personnel requirement (workplace, operation)
- Performing the manual and automatic workplace assignment
- Workplace and staff schedules



## **Basic Application Training HYDRA DNC Data Transfer**

Booking Code BAT-DNC
Duration 1 Day

#### Optimize and automate setup processes with HYDRA-DNC

Target group Employees using DNC functions with the terminal and the MOC.

Course objectives You get to know the HYDRA functions of DNC Direct Numerical Control. You know

how the HYDRA shop floor terminals (AIP) work and which technical requirements are needed. You are in the position to perfectly integrate HYDRA-DNC in your

company.

Requirement Basic Application Training HYDRA Manufacturing (BAT-MF)

Basic application training HYDRA Machine Data Collection (BAT-MDE)

Contents Presentation of basic DNC configurations

- Basic structures

Management functions

Terminal settings

- Machine assignment

- Machine communication

- DNC processes: alternative processes

#### Functions of the shop floor terminal

- Authorization concept
- Provision of DNC data records
- Data transfer to the machine (download)
- Upload of changed statuses

#### **HYDRA MOC functions**

- DNC management of resource records
- Dealing with statuses
- Visualization and editing

#### Evaluations and reports

- DNC logging, display and archive



## **Basic Application Training HYDRA Energy Management**

Booking Code BAT-EMG
Duration 2 Days

#### **Detect energy waste with HYDRA-EMG**

Target group Employees managing, collecting and evaluating energy data.

Course objectives You get to know the functions of HYDRA Energy Management. This course

communicates knowledge about configuration options and the different fields of application. Consequently, you are in the position to integrate the HYDRA basic functions into your business processes according to DIN EN ISO 50001.

Requirement Basic Application Training HYDRA Manufacturing Processes (BAT-MPR)

Basic knowledge of the HYDRA architecture and operation of the HYDRA client

Contents Introduction to EMG configuration and master data

- Resource stock to manage counters/meters

 Definition and development of object structures and tree structures for classification purposes

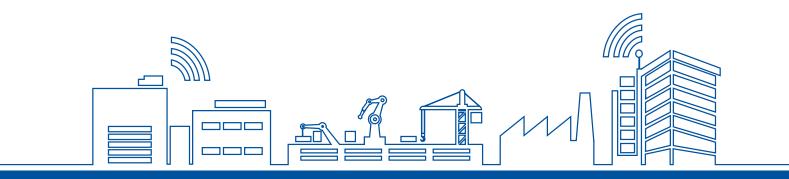
Editing and collection functions of the HYDRA client

- Lock/unlock resources

- Plan the manual and automatic data collection
- Collect meter readings
- Billing and selection of periods
- Corrections
- Recording of measures

Overviews and evaluations/reports.

- Tabular/hierarchical energy consumption monitor
- Graphic energy monitor (layout-defined display)
- Power monitoring and analysis
- Hierarchical/tabular energy consumption analysis
- Order-related material consumption analysis, material movements
- Measure tracking



## **Basic Application Training HYDRA Human Resources**

Booking Code BAT-HHR
Duration 4 Days

#### Design personnel time management with HYDRA efficiently

Target group Employees, responsible for the implementation of HYDRA Time & Attendance and

Time Management. The course also addresses employees who are in charge of

tasks in the HR department according time management.

Course objectives You learn how to create/ edit master data and configurations. Also how to carry out

evaluations and to use overviews or list functions. As well you will get to know how to brief other employees on system functions and how to use the personnel planning in an optimum way. The training includes basic knowledge and provides

an overview of the various functions.

Requirement You do not need to attend other training courses before.

Contents Functions of the PZE terminals

- Clocking-in / -out

- Information function

Create master data and define configurations

- HR master data, wage types

- Day types and models for flextime, shift and payment

Evaluations and data maintenance

- Editing of clocking records, daily and monthly calculations

- Listing of messages, keeping accounts

- Shift and absence planning

Overview and list functions

- Attendance / absence overview

- Account balances, time sheet, absence overview

- Clocking records, clocking archive, labor time and wage type statistics

Setup a KPI and information system

- Clocking-in / -out

 Actual account balance, balance journal, balance planning, remaining leave. Personnel time statistics

Setup own overviews and evaluations

- wage types statistics

- time sheet

Personnel scheduling and absence workflow

- Basics of working time planning, absence and shift planning

- Labor time schedule

- Apply, approve/ decline requests



# **Basic Application Training HYDRA Material and Production Logistics**

Booking Code BAT-MPL
Duration 2 Days

#### Control and monitor the material flow with HYDRA-MPL

Target group Employees responsible for material tracking and production inventory

management.

Course objectives You become familiar with the HYDRA functions for Material and Production

Logistics (MPL) and Tracking & Tracing (TRT). This course communicates knowledge about configuration options and the different fields of application for the HYDRA modules MPL and TRT. This know-how can be directly integrated into

your own company.

Requirement Basic Application Training HYDRA Manufacturing (BAT-MF)

Contents Classification of MPL and TRT in the overall HYDRA system

- Main features of MPL and TRT.

- Application scenarios of MPL and TRT

- Which applications are available?

#### Master data

- Configuration of material types
- Implementation of storage bins in material buffers
- Further master data for special use cases

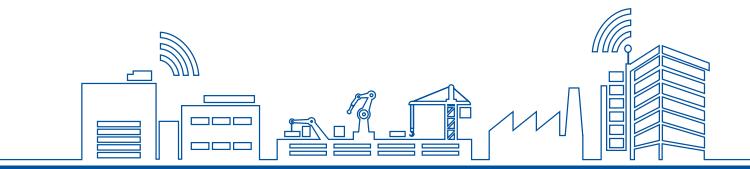
#### Data collection functions

- Overview of data collection functions
- Data collection functions of the terminal
- Special functions of the office client

#### Overviews and evaluations/reports

- Complete overview in the batch data overview
- Tracking and tracing in batch tracing
- Life cycle of a material object in the batch history
- Further applications

Posting and uploads to the ERP system



## **Basic Application Training HYDRA Manufacturing Processes**

**Booking Code BAT-MPR** Duration 3 Days

#### Digitize manufacturing processes with HYDRA.

Target group Employees responsible for implementing HYDRA in the production environment.

The course also addresses supervisors, engineers and technicians in

manufacturing and staff dealing with work scheduling and shop floor control.

Course objectives Training to impart basic knowledge for users who want to use HYDRA to digitize

> their manufacturing processes. The training also presents functions to collect, use and evaluate order and machine data, material stocks, traceability, resource

management and detailed planning.

Requirement You do not have to complete other training courses.

Contents Introduction to HYDRA product groups

Classify the MES and HYDRA in the manufacturing environment

General use cases

Synergy of product groups

HYDRA object structure

Which HYDRA objects are available and how do they interact

Examples and use cases

Introduction to the clients and operation

How to operate the MOC, AIP and SMA

Integrate scanners, RFID chips, batches and labels

How to use evaluations/reports

Data collection and posting

Events and posting

Uploads to the ERP system

**KPIs in MOC** 

#### Interfaces

How interfaces work and how they are structured

HYDRA <> ERP

HYDRA <> machines

Structure of data types and master data

General procedure to create, edit and manage data (master data /transaction data)

Create master data as examples

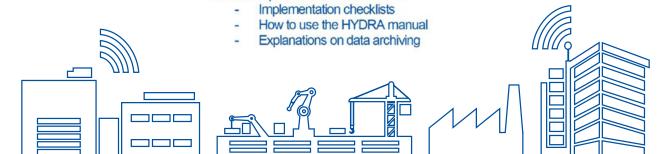
#### Best practice MF

Typical application scenarios and digitalization of manufacturing processes

Introduction of typical standard configurations and how their usage

Introduction of typical AIP, MOC and SMA functions

Tools to implement and use HYDRA



## **Basic Application Training HYDRA Administration MES Weaver**

Booking Code BAT-MW
Duration 2 Days

#### Administration and manage HYDRA as well as understanding the MES Weaver

Target group HYDRA system administrators and employees responsible for system

maintenance.

Course objectives You learn how to administer the HYDRA system. You also learn how to install and

implement the HYDRA MOC and the terminals. You become familiar with the relevant functions of the operating system (LINUXWindows) and the database

(SQL server). You learn how to analyze problems.

Requirement You do not have to complete other training courses.

Contents HYDRA administration

- MOC administration tools

- User and password management

- Installing the HYDRA MOC

- Implementation of HYDRA terminals

#### Operation of the HYDRA server

- HYDRA directory structure
- Start and exit HYDRA
- Interaction between HYDRA system components
- Identification of failure causes

#### Database system SQL server

- Start and stop database
- Data backup
- Monitoring database usage

**Exercises** 

Note Please state the platform in use (operating system and database) upon registration.



## **Basic Application Training HYDRA Process Data**

Booking Code BAT-PDV Duration 2 Days

#### Improve process stability with HYDRA-PDV

Target group Supervisors, engineers and staff responsible for process quality and/or the

evaluation of process data.

Course objectives You become familiar with the HYDRA functions of process data collection. This

course communicates knowledge about the interaction between process-related data collection planning and the options of process monitoring through extended collection options. Consequently, you can perfectly integrate the functions of

HYDRA Process Data Collection into your business processes.

Requirement Basic Application Training HYDRA Manufacturing Processes (BAT-MPR)

Contents Introduction to Process Data Collection and system architecture

- Master data maintenance and basic configurations

Inspection planning

Configuration and implementation of data collection and machine connection

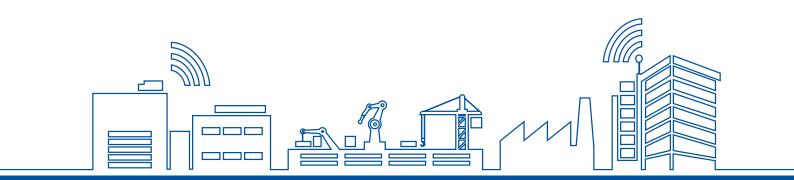
Evaluations and reports

- Online visualization in the terminal and MOC

- Measurement analysis of recorded data displayed as data table or in graphics
- Generating samples and evaluations, such as control charts

Failure mode analysis

TRT (Tracking and Tracing) basics



## **Basic Application Training HYDRA Quality Management**

Booking Code BAT-QMG
Duration 3 Days

#### Set quality standards with HYDRA

Target group Employees implementing HYDRA as CAQ system or who are responsible for

inspection planning, measurement recording and test equipment management.

Course objectives You learn how to create inspection plans and inspection steps. You also learn how

to apply the measurement recording including the HYDRA standard evaluations of production and the goods receipt. This also includes the development of calibration

plans and the management and calibration of test equipment in HYDRA.

Requirement You do not have to complete other training courses.

Contents Edit basic data

 Identify and edit required master data (articles, characteristics, failure types, failure locations, measures, etc.)

- Generate master data groups (e.g. groups of articles and failures) for effective inspection planning and evaluation

Dynamic modification

Inspection planning

- Create (group) inspection plans for different areas (goods receipt, production, calibration)

Optimum use of different characteristic types (variable, attributive, inspection chart, visual defects recording, etc.)

Define inspection due dates and inspection documents

Collect inspection data

- Collect inspection data, assign failures and take action

- Correct inspection data

Evaluations and reports

- Statistical evaluation and failure mode analysis

- Print inspection certificates

Test equipment management

- Plan and perform calibrations



# **Basic Application Training HYDRA Machine Data and Shopfloor Integration**

Booking Code BAT-SFI
Duration 2 Days

#### Increase productivity with collection of machine data

Target group Employees who are responsible for the implementation of HYDRA in the

production environment, supervisors, engineers and staff dealing with machine-

related evaluations / reports and overviews.

Course objectives You become familiar with the functions of the HYDRA product group Machine Data

Collection (MDE). Extend your know-how by means of use case oriented introduction of typical digitalization possibilities according collection, usage and

evaluation of machine data in the system.

Requirement Basic Application Training HYDRA Manufacturing Processes (BAT-MPR)

Contents Idea of machine data collection in HYDRA

Configuration of shop floor (BDE) terminals for machine data collection

Automatic collection of quantitiesAutomatic status monitoring

MDE terminal functions

Machine downtimes and malfunctions

Using the MOC

Introduction to application-specific configurations

Complex status models

Escalation messages from HDRA MDE Central / decentralized machine data collection Advanced calculations and configurations

Detailed best practice methods from the HYDRA machine data environment



## **Basic Application Training HYDRA Tool and Resource Management**

Booking Code BAT-WRM

Duration 1 Day

#### Minimize maintenance and setup costs with HYDRA-WRM

Target group Employees responsible for tool and resource management.

Course objectives You become familiar with the functions of the Tool and Resource Management

(WRM) This course communicates knowledge about configuration options and the different fields of application. Consequently, you can perfectly integrate the basic

functions of HYDRA-WRM into your business processes.

Requirement Basic Application Training HYDRA Manufacturing (BAT-MF)

We also recommend completing the course Basic Application Training HYDRA

Shop Floor Data Collection (BAT-BDE).

Contents Introduction to WRM configuration

- Resource stock

- Define characteristics, measures and blocking reasons

Editing and collection functions of HYDRA MOC

- Lock/unlock resources

- Order-related posting of resources

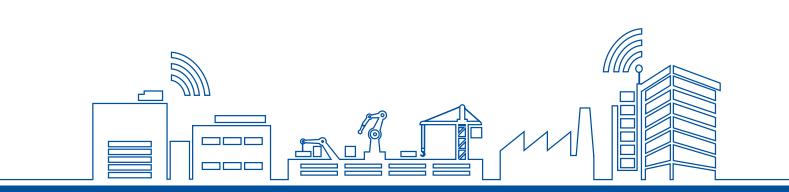
- Integrate resource posting into existing BDE applications

- Enter measures for documentation purposes

- Dealing with documents as part of maintenance

Overviews and evaluations/reports

- Overview, information, usage, history and assignment of resources





## **Extended Application Training HYDRA Administration**

Booking Code EAT-ADM
Duration 1 Day

#### **HYDRA** administration for advanced users

Target group HYDRA users responsible for administration and system maintenance and MPDV

implementation partners

Course objectives You gain HYDRA insider knowledge. You obtain detailed knowledge of the

HYDRA system communication. You also learn how to apply various analysis options in case of problems. This training course also communicates the perfect workflow how to deal with support requests (from the issue to the request).

Requirement Basic Application Training HYDRA Administration MES Weaver (BAT-MW)

Basic knowledge of HYDRA applications

Contents Becoming familiar with the HYDRA architecture

- HYDRA communication technologies: MOC server

- HYDRA communication technologies: terminal server

- HYDRA server programs

**HYDRA** administration tools

- Logging and analysis of terminals

- Logging and analysis of the MOC

- Logging and analysis of servers

- Logging and analysis of interfaces

- Update management

Exercises to assess errors / breakdowns / emergencies

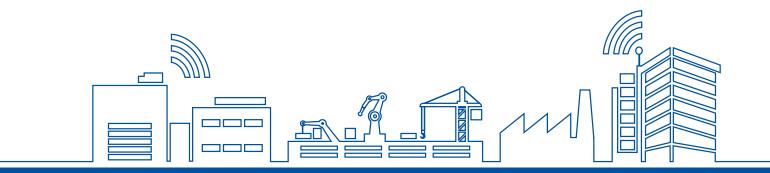
- Examples for potential problems

Interpreting system logs

- First steps to an independent analysis

**Exercises** 

Note Please state the platform in use (operating system and database) upon registration.



## **Extended Application Training MES Terminal**

Booking Code EAT-AIP
Duration 1 Day

#### User-friendly configuration of HYDRA shop floor clients

Target group HYDRA users responsible for the configuration of the MES terminal.

Course objectives You receive an overview of use cases that can be met by configurations and setting

options of the HYDRA data acquisition program (AIP = Acquisition and Information Panel). Completing the course, you can make use of the diverse configuration options for dialogs, dialog fields, formats, buttons and you know how to apply them

appropriately.

Requirement Basic Application Training HYDRA Manufacturing Processes (BAT-MPR)

Contents Application-related introduction to typical configurations for the MES data acquisition

program (AIP2).

Detailed presentation of technical options for dialog configuration:

Dialog structure

- Dialog fields, labeling and units

Data types of dialogs including value ranges

- Buttons and labeling

- Displaying and adding columns to lists

Presentation of practical examples

Specifications for professional management of modified configurations

Specifications for safe handling of configurations in the HYDRA system



# Extended Application Training FEDRA Advanced Planning & Scheduling

Booking Code EAT-APS
Duration 2 Days

#### Perfectly plan and control production using the extended FEDRA functions

Target group Employees dealing with production planning, work preparation and production

control.

Course objectives You get to know the extended functions of the FEDRA production planning and

learn how to use the available planning and information functions. We explain how to use the functions of the Advanced Resource Planning, Advanced Planning and

Optimization and Advanced Process Modeling.

Requirement Basic Application Training FEDRA Advanced Planning & Scheduling (BAT-APS).

Contents Advanced Resource Planning

- Resource availability

- Assignment of secondary resources

- Multiple assignment of resources

- Material availability check

Advanced Planning and Optimization

- Automatic assignment: how to use priority and capacity selection rules

Automatic assignment – step by step

- Cognitive planning with artificial intelligence (Reinforcement Learning)

Advanced Process Modeling

- Order networks

- Overlapping of operations

- Joint production

- Campaign production



## **Extended Application Training HYDRA Quality Management**

Booking Code EAT-CAQ
Duration 1 Day

#### Fully exploit HYDRA as part of Quality Management

Target group HYDRA CAQ system administrators.

Course objectives You will learn how HYDRA-CAQ works with regard to statuses, options and areas.

You can use your knowledge of system configurations to display or change statuses, options and areas. You will also learn how to configure the AIP inspection process. This also includes the configurations for the expanded view of quality data

on the AIP terminal.

Requirement Basic Application Training HYDRA Quality management (BAT-QMG)

Contents Introduction how to change system behavior by modifying configurations for

statuses, options and areas

Presentation of the options available if you define options and statuses for specific

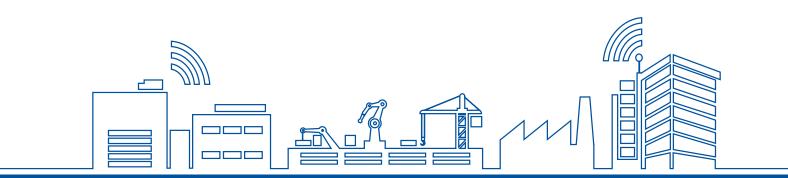
areas.

Explanation of the differences between status type and status as well as area and

area type

Optimization of the AIP inspection process by changing configurations

Introduction how to configure the expanded view of quality data in the AIP



## **Extended Application Training HYDRA Data Maintenance and Correction**

Booking Code EAT-COR

Duration 1 Day

#### Understand, edit and correct collected data, events and postings

Target group Personnel responsible for the HYDRA rollout in production, technicians and

employees that comprehend recording and postings and edit data in sense of

corrections.

Course objectives Training to impart with application-related presentation of typical maintenance and

correction workflows for data collected in the HYDRA manufacturing environment. As well you can comprehend in how far corrections have an impact on evaluations.

Requirement Basic Application Training HYDRA Manufacturing Processes (BAT-MPR)

Contents Idea of event collection and postings in HYDRA

Introduction to HYDRA data collection, events and postings

Structure of evaluations and interfaces Edit and/or correct events and postings

Impact of editing and/or correction on evaluations and interfaces

Use cases

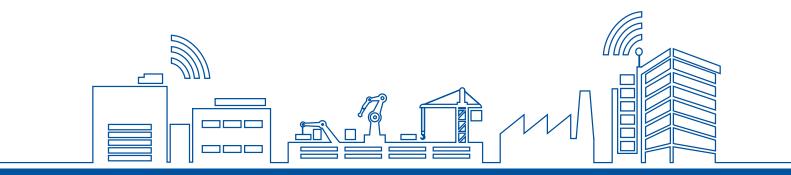
- Learning by doing (exercises)

- Test the relevant data collection and posting

Comprehend postings within the system

Detailed Best Practice examples

Further examples



## **Extended Application Training Process Communication Controller**

Booking Code EAT-PCC
Duration 2 Days

#### Configure and use the Process Communication Controller (PCC)

Target group Administrators and employees who are responsible for the maintenance of the

technical data acquisition hardware for HYDRA.

Course objectives You become familiar with the HYDRA data collection methods. You become

familiar with the data acquisition hardware supported by HYDRA (terminal and control types). You also learn how machine communication works in the HYDRA system. In addition, you learn how to connect OPC and specific protocols, such as

PCC-DIF.

Requirement You do not have to complete other training courses.

Contents Introduction to how data can be collected via terminals

Introduction to the PCC architecture to collect machine data

- Basic functionality and channel principle
  - Protocol modules

Introduction to the different options of machine communication

Presentation of different scenarios of data collection referring to the

- HYDRA product groups
- Type of collected data

Presentation of the PCC Configuration Manager

- Create PCC configuration
- Online browsing of specific connection technologies (OPC-UA)
- Storage system for PCC configurations

Introduction to the OPC communication technology

- OPC server (DA / UA)
- OPC client

Introduction to configuration basics and MOC examples

Exercises and troubleshooting





## **Customization Training MES Services (Acquisition & Information)**

Booking Code CUT-AIS
Duration 5 Days

#### Develop, extend and change MES Services (Acquisition & Information )

Target group HYDRA users who would like to change standard processing of data collection.

Course objectives You become familiar with the customization options of data collection and data

posting. You learn how to develop individual scripts to customize HYDRA processing for data collection and posting. You also get to know the customization

options provided by the HYDRA terminal.

Requirement Customization Training HYDRA Database (CUT-HDB)

Basic knowledge of software development and HYDRA applications.

Contents User exits to change data collection and processing (HYMW). You can create

additional plausibility checks or extend the lists displayed via the terminal (e.g.

expanded order list).

Basic knowledge of the Production Data Manager (PDM). Information on used

dialog strings to collect and request data.

Generate individual tables in a customer-specific HYDRA namespace.

Individual modifications to the HYDRA dialog control by customizing the AIP dialog

configuration

Design new, customized dialogs

Individual layout design of the GUI

Use scripts to control HYDRA terminal processing

Dealing with developments / configurations on the customer's system



## **Customization Training HYDRA Label Design**

Booking Code CUT-ETD

Duration 2 Days

#### Configure, apply and exploit label design with HYDRA

Target group HYDRA users who design and edit print layouts of labels/accompanying

documents as well as MPDV implementation partners.

Course objectives You become familiar with the design options supported by HYDRA. You can

design your own documents using the HYDRA Label Designer. You can integrate

these documents into input dialogs.

Requirement Customization Training HYDRA Database (CUT-HDB)

Basic knowledge of HYDRA applications
Basic knowledge of software development

Contents HYDRA Label Designer

- Basic structure

- Prepare HYDRA data for the print layout

Assigning labels to HYDRA input dialogs

Label configuration

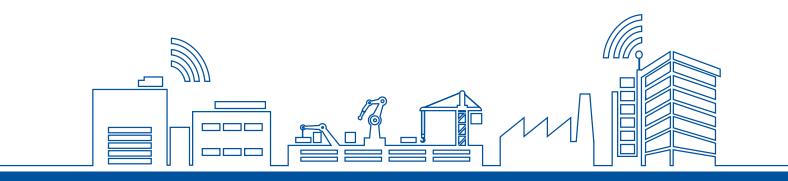
Label assignment

Schema configurationConditional print instructions

- Exercises based on predefined tasks

#### Design techniques

- Display additional fields from the HYDRA database
- Introduction to HYDRA Script



## **Customization Training HYDRA Database**

Booking Code CUT-HDB

Duration 1 Day

#### Understanding and using the HYDRA database

Target group HYDRA users who would like to develop their own reports/evaluations by

accessing the database.

Course objectives You become familiar with the data structures and their interrelations in the HYDRA

database. This training course represents the basis for individual data selection, which will be explained in more detail during other customization training courses.

Requirement Basic knowledge of HYDRA applications, SQL and databases

Basic knowledge of software development

Contents Introduction to the database system

- Theory of relational databases

- Terminology of database systems

SQL query language

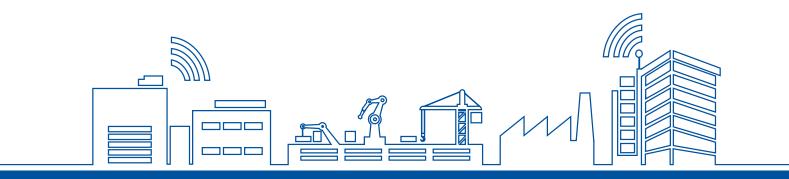
- SQL query tools in the HYDRA environment

- Exercises based on predefined tasks

Optimization of queries

Becoming familiar with the HYDRA database structure

- Structure of the MES system's database tables relevant to applications
- Meaning of the fields in database tables
- Logical relations between individual database tables
- Usage in HYDRA



Requirement

### **Customization Training HYDRA Measuring Equipment Interface**

Booking Code CUT-IMI
Duration 2 Days

#### Connect complex measuring systems with HYDRA

Target group HYDRA users or MPDV implementation partners who would like to transfer

inspection data (e.g. measured values) from third-party systems (measuring

machines, or similar) to HYDRA.

Course objectives You become familiar with three options to import inspection data from third-party

systems (irrespective of MDI) to HYDRA. You can solve complex tasks concerning the inspection data import and customize the processes accordingly. This training also communicates the necessary basic knowledge of alternative inspection data interfaces. This is useful if the options provided by the HYDRA Measurement Data Interface (MDI) do not meet the requirements and/or importing of inspection results cannot be realized with the manual HYDRA inspection results recording process

Contents Introduction

- Distinction from the HYDRA Measurement Data Interface (MDI)

Basic Application Training HYDRA Quality Management (BAT-QMG)

- Scenarios of inspection data import

HYDRA Production Data Manager (PDM)

- Brief overview

- How to use dialog data

- Offline batch interface and logging

#### Data structures

- Inspection data collection based on inspection points vs. based on samples
- Special features of attributive and variable characteristics
- Important HYDRA objects and their identifiers
- Using alternative identifiers

#### Implementation of individual requirements

- Overview of the most important QM data structures
- Customizations with HYDRA Script

#### **Exercises**

Note This course does not provide further profound information about the Production Data Manager (online connection, etc.). For further requirements, we recommend

completing the Customization Training HYDRA Database (CUT-HDB).



## **Customization Training Enterprise Integration**

Booking Code CUT-MLE
Duration 3 Days

#### **Customize interfaces to Enterprise Systems**

Target group HYDRA users who would like to change the MLE interface independently.

Course objectives You learn how to use and customize MLE communication for the advanced data

exchange.

Requirement Customization Training HYDRA Database (CUT-HDB)

Basic knowledge of HYDRA applications

Basic knowledge of software development and the MDS-MLE development license

Contents Introduction to the different options of using the MLE communication for the

advanced data exchange

MES Link Enabling, configuration and implementation

You learn how to process and use MES Link Enabling

You learn how to customize the MLE interface via the MOC client:

- Fields

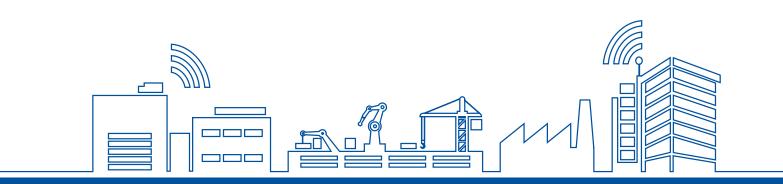
- Processing

Develop a separate MLE version for a new data structure (inbound transactions)

User exits to control processing of the MLE interface (inbound transactions)

User exits to control processing of the MLE interface (outbound transactions)

Create a separate, customized MLE outbound segment



## **Customization Training MOC Applications &**

**Booking Code CUT-MOC** Duration 7 Days

#### Develop, upgrade and change MOC applications

Target group HYDRA users who would like to make changes to the MOC client.

Course objectives You become familiar with the MOC customization options. Learn how to view the required information via the MOC client and to change the MOC display properties.

Create own services for read and write access to HYDRA database and learn how

to create MOC editing applications and to change existing services in Java.

Customization Training HYDRA Database (CUT-HDB) Requirement

Technological knowledge:

Basic knowledge of HYDRA applications

Basic knowledge of SQL

Basic knowledge of JAVA, Eclipse or IntelliJ IDEA

Basic knowledge of .NET development in C# is required if you want to

create individual "extensions"

Contents Introduction to the MOC customization options

Customizing existing applications and search screens

Modify the layout of MOC applications by drag&drop

Integrate any data sources for selection lists

Adapt entries to your company's internal vocabulary

Change/replace icons and graphics

Use the "extensions" available by default to change the application

Create your individual "extensions" using .NET in C#

Creating customized applications and evaluations:

Create applications based on existing data sources and SQL queries

Integrate detail applications based on tables, detail views and diagrams with master-detail relations

Configure graphical components, such as pie charts, bar charts, line graphics and pivot applications

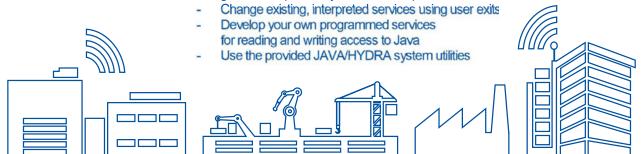
Navigation functions and drill-down reports

Integrate your customized applications into the MOC menu

Using the HYDRA repository as service documentation to define and configure services and to define GUI properties:

- Create your own reading services as data sources for applications
- Create writing services (insert, update, delete) to edit customer-specific tables using the BAPI Interpreter
- Define GUI properties of data fields

Using Java to implement your service requirements:



## **Customization Training Process Communication Controller**

Booking Code CUT-PCC
Duration 2 Days

#### Design individual solutions for machine connection

Target group HYDRA administrators and employees who are responsible for the maintenance of

technical data collection hardware, the independent development of machine

drivers and the PCC customization.

Course objectives You become familiar with all PCC customization options in HYDRA. You learn how

to develop individual PCC drivers and PCC-ADP scripts.

Requirement Extended Application Training *Process* Communication Controller (EAT-PCC)

Basic knowledge of HYDRA applications

Basic knowledge of software development and the MDS-PKE development license

Contents Basics of the PCC technology

- HYDRA channel principle

- Classification in the overall HYDRA system

Developing individual PCC drivers and PCC ADP scripts to extend the HYDRA Process Communication Controller (PCC). You can connect the PCC to machines, equipment and other peripheral devices.

Interface technology

- Communication interfaces HYDRA-PCC and PCC driver

- Implementation notes for PCC drivers

This course communicates customization knowledge for users and developers who would like to create PCC drivers and ADP scripts on their own.

You become familiar with the structures and procedures of HYDRA-PCC and PCC-ADP

Introduction to HYDRA PDM dialogs

Basics of PCC driver programming and ADP scripting

Exercises for driver development and ADP scripting



## **Customization Training HYDRA Report Design**

Booking Code CUT-RPD Duration 3 Days

#### Creating reports with the HYDRA Report Designer

Target group HYDRA users who would like to create and design reports via the MOC.

Course objectives You become familiar with the functions and options provided by the MOC Report

Designer.

Requirement Customization Training HYDRA Database (CUT-HDB)

Basic knowledge of HYDRA applications

Recommended: basic knowledge of design tools and basic concepts of computer

science

Contents Customizing existing applications/search screens:

- Modify the layout of MOC applications by drag&drop

- Integrate any data sources for selection lists

- Adapt entries to your company's internal vocabulary

- Change/replace icons and graphics

List & Label basics

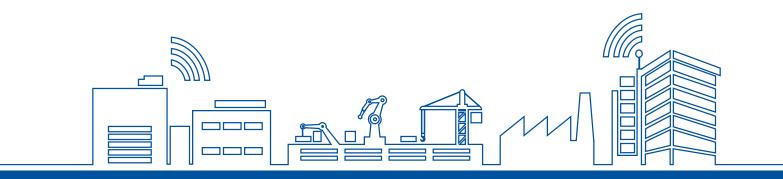
Modify existing MOC reports

Design new reports and integrate these reports in the MOC

Integrate your customized applications into the MOC menu.

System-wide deployment and distribution

How to use the service documentation



## **Customization Training Smart MES Applications**

Booking Code CUT-SMA
Duration 2 Days

#### Develop mobile and web-based applications on your own

Target group Administrators for mobile HYDRA applications (Smart MES Applications) who

would like to make changes to the system.

Course objectives You learn the basics of Smart MES Applications and understand the underlying

architecture to carry out configurations and customizations.

Requirement Customization Training MOC Applications & Services (CUT-MOC)

Basic knowledge of software development (recommended: knowledge of HTML5,

CSS, JavaScript, JQuery) Basic knowledge of HYDRA

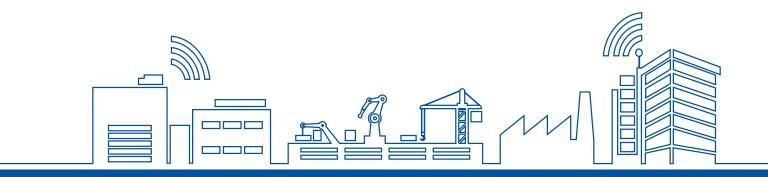
Knowledge of the MPDV Repository Client

Contents Getting to know the basic customization options of SMA applications

Configure your individual input dialogs and develop your individual applications

using examples

Analysis of sample applications





### **Live Class Administration of the ERP Interface**

Booking Code LC-ERP

Duration ½ a Day

Target group HYDRA administrators and IT experts who manage the interface between HYDRA

and the ERP and would like to deepen their knowledge or optimize servicing.

Course objectives

You will learn the optimal handling of our standard interfaces for communication

between HYDRA and ERP systems: HYDRA offers a wide range of standard interfaces for transferring a variety of data to different ERP systems with the help of

the MES Link Enabling (MLE).

In this course, we will show you the standard interfaces most frequently used in HYDRA and provide an overview of different technical options for data transfer. You

will also learn how to monitor and control HYDRA inbound and outbound

transactions and how to troubleshoot yourself.

Requirement Participation in other trainings is not required.

Contents Introduction

- Integration into the MES HYDRA system environment

 Overview of various interfaces and communication technologies to ERP systems such as SAP, Infor or proALPHA

Use of the HYDRA standard tool MES Link Enabling

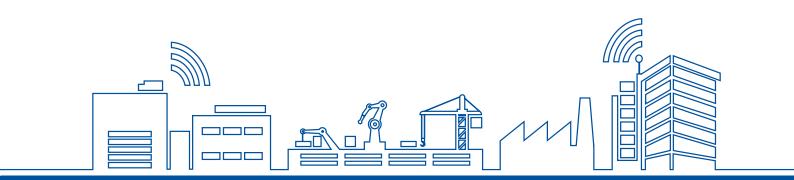
- Structure and processing of interface communication

- Sample configuration and setup of interfaces

Monitoring and troubleshooting by using inbound and outbound transactions

#### **Best Practice**

- Connecting SAP standard interfaces with RFC/IDoc
- Example processing of data using the fileport
- Best practice for administration, monitoring and troubleshooting



## Live Class Digital Communication (in the Shop Floor / in Production) with HYDRA

Booking Code LC-INF

Duration ½ a Day

Target group Digitization officers, MES project managers and HYDRA key users with the aim of

achieving a transparent flow of information in real time using HYDRA in your

production.

Course objectives Get to know HYDRA as a tool for information distribution:

With the help of the integrated Escalation Management and the HYDRA Messaging Services, HYDRA supports both the automated and systemic distribution of current data and information. HYDRA also makes sure that

messages are forwarded from one person to another.

Get to know the functions provided by the HYDRA standard to optimize your information flow and understand how to use them efficiently with the help of

practical examples.

Requirement Participation in other trainings is not required.

Contents Introduction

 Digital communication as the key to success through greater transparency and rapid information flow.

- What information and messages are required in the shop floor? Introduction to various functions to distribute messages and information

- Escalation Management setup and configuration for automated event messages
- HYDRA Messaging Service direct communication between colleagues in
- Collect information and comments on terminals simplify communication between different levels

#### Best practice

- Sample configurations for automated events-based messaging in HYDRA, from toolmaking all the way to maintenance and the ERP interface
- Communication between planning, shop floor and controlling using comments and long texts integrated in HYDRA



## **Live Class HYDRA Interoperability**

Booking Code LC-IOP

Duration ½ a Day

Target group MES project managers and IT experts who want to use the communication

between HYDRA and third-party systems more effectively.

Course objectives Get to know HYDRA as a data hub:

Thanks to our open data model and diverse interfaces, you can quickly and smoothly access substantial production data and live events from HYDRA with your

third-party systems.

We will show you how to use connectivity options provided in the HYDRA standard

or how to implement your future undertakings with the help of extensions.

Requirement Good knowledge of MES HYDRA and its integration into the typical system

environment

Technical understanding of data exchange between different systems

Contents Introduction

MES HYDRA as data hub

- Applications to exchange data from HYDRA with other systems, such as dashboards, data warehouses or BI solutions

Presentation of various interfaces and their intended use, including their technological and syntactic structure.

- Service interface: interaction with HYDRA via the REST interface
- Machine and process data as live events from the shop floor by using the Factory Collaboration Hub and MQTT
- Advantages and disadvantages of different connection options

#### Best practice

- How to use the service interface (service tester and repository client) including practical examples (e.g. direct export of an E-report)
- Integrate live data from production via the Factory Collaboration Hub including data visualizations. Shown with an open source dashboard as an example



## **Live Class Perfect Machine Connection with HYDRA**

Booking Code LC-MAA

Duration ½ a Day

Target group Technical experts and HYDRA key users about to connect new machines or who

want to further optimize current usage.

Course objectives Get to know the options to connect machines with HYDRA:

Thanks to a variety of technologies supported in the HYDRA standard you can connect machines, systems and controls and easily process live data from the shop

floor in HYDRA.

We will show you options to connect machines provided in the HYDRA standard. You will learn about functions and get tips and tricks to connect new machines.

Requirement Participation in other training courses is not required.

Basic knowledge of the functions of the HYDRA Machine Data (MDE) module Basic understanding of machine connections and data exchange in the shop floor

Contents Introduction

- Machine data collected with MES HYDRA

Presentation of the various tools and standards for machine connection as well as their functions and intended uses

- OPC

- MTConnect

- MQTT

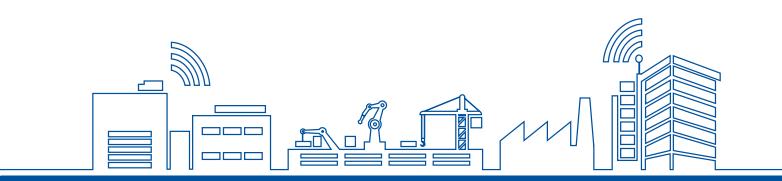
- Euromap 63

- IIoT Connector

#### Best practice

- Tips and tricks to connect machines
- Configuration and setting of drivers and data queries

What insights can be deduced from the machine data



## Live Class Use the Reporting in HYDRA Efficiently

Booking Code LC-REP Duration  $\frac{1}{2}$  a Day

Target group Production managers, management team members and HYDRA users who want

to identify optimization needs and derive data-based measures with the help of

evaluations and KPIs from HYDRA.

Course objectives Get to know HYDRA as an effective reporting tool: What are the most important

KPIs for your company and how do you analyze them accurately with HYDRA? You will find out how to set up and manage your reports with HYDRA. Based on best practice examples, you will learn what you can achieve by using KPIs

effectively.

Requirement Participation in other training courses is not required.

Basic knowledge of HYDRA functions and how to use KPIs in production

Contents Introduction

- Why KPIs and which ones?

- KPIs in HYDRA and how to find them

Presentation of specific reports and KPIs in HYDRA

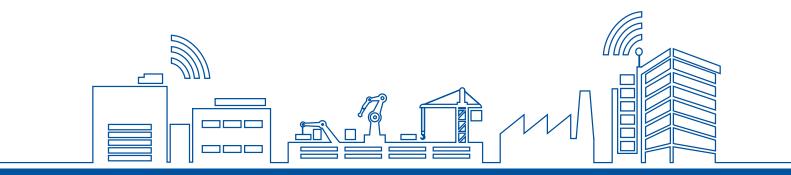
- Quality and quantity KPIs

Process KPIs

- The OEE, its components and what HYDRA can offer to you

Best practice of our customers: Using key figures to achieve greater efficiency and cost savings, e.g.:

- Achieve higher utilization levels on machines
- Analyze scrap reasons and derive measures





# Practical Application Training HYDRA Dynamic Manufacturing Control

Booking Code BAT-DMC
Duration 4 Days

## Digital process modeling with HYDRA

Target group HYDRA users involved in the implementation of Dynamic Manufacturing Control

(DMC), e.g. in the assembly or the sequence production. The course also addresses process designers, technicians, engineers and developers involved in

the processes.

Course objectives Participants are familiar with HYDRA DMC idea and approach. They are able to

classify and digitize the own requirements on implementation with DMC.

Requirement Basic Application Training HYDRA Manufacturing Processes (BAT-MPR)

Basic knowledge of HYDRA applications Basic knowledge of C# and .net

Training in English.

Contents Structure and process know-how – what's the typical DMC environment?

Overview, content and structure of HYDRA-DMC

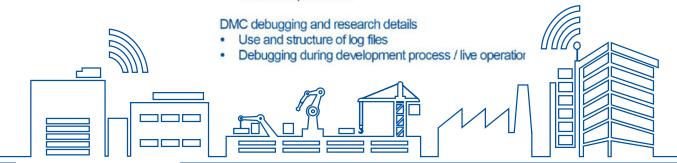
- Components and system architecture, objects
- Introduction of process modeling and process design
- Brief overview: engineering process.
- Overview of documentation and function packages DMC
  - Approach how to create a requirements specification DMC

## **DMC Process Modeling**

- ERP interfaces (orders/material)
- GUI display
- Collection of order times / personnel times.
- Identification of personnel
- Machine-related functions
- Collection of process data
- Transfer of process specifications
- Traceability / one piece flow
- Process interlocking
- Real-time data acquisition
- Offline capability

Create a sample process using the DMC Process Modeler

- How to use the DMC Implementation Guide
- · How to use configuration files
- Installation procedure



## **Practical Application Training HYDRA-FMEA**

Booking Code PAT-FMEA

Duration 1 Day

## Detect and avoid failures at an early stage with HYDRA-FMEA

Target group HYDRA users: QM staff, persons responsible for FMEA, FMEA team members.

Course objectives You know how HYDRA FMEA (Failure Mode and Effects Analysis) generally works

and can conduct an FMEA.

Requirement You need not attend other training courses.

Contents General explanations: what is an FMEA (Failure Mode and Effects Analysis)?

Create a new FMEA
Define objectives

Assemble the FMEA team Conduct the FMEA

• Create system components

Create functionsCreate failures

• Set up a failure network

Analysis of measures

Create an assessment catalog



## **Practical Application Training CAQ Form Design**

Booking Code PAT-FVE
Duration 1 Day

### **Creating forms with HYDRA Quality Management**

Target group Employees who change and create forms in quality management.

Course objectives You learn how to change the design and contents of existing Word forms and how

to create new forms based on existing ones. You are in the position to manage existing and new forms, e.g. enable and disable forms, change print options.

Requirement Knowledge of the respective HYDRA module where you want to change existing

forms or create new forms. You should be aware of the data you want to integrate

in the form. Basic knowledge of XML data structures is required.

Contents Management

- Enable/disable forms

- Change display position, name and description

- Change print destination settings and print options

Edit existing forms

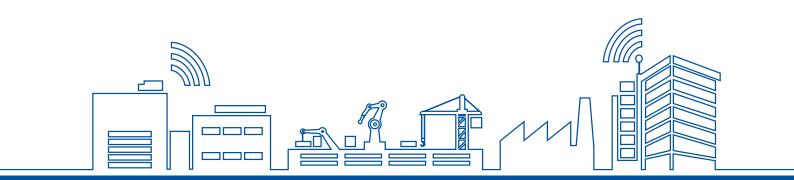
Introduction to form design using XML data files

- Change contents of headers and footers (e.g. integrate company logos)

- Change table contents

#### Create new forms

- Copy existing forms to create new ones
- Work with draft versions
- Design headers, footers and table panes using XML data files



## **Practical Application Training HYDRA Premium & Incentive Wages**

Booking Code PAT-LLE

Duration 1 Day

## Digitize your performance-related payroll with HYDRA-LLE

Target group Key users and administrators of HYDRA Premium & Incentive Wages (LLE).

Course objectives You gain insights into the larger context of HYDRA Premium & Incentive Wages

(LLE). You can configure HYDRA-LLE and understand how the system calculates results and displays data in evaluations/reports. You can maintain and manage the

LLE system and brief other employees..

Requirement You do not have to complete other training courses.

Contents Basic data of Premium & Incentive Wages (LLE)

 Relevant postings and master data from Shop Floor Data Collection (BDE/MDE)

- Relevant data from Time & Attendance (PZE)

- Relevant data and master data of Premium & Incentive Wages (LLE)

## Settlement of individual persons

- Piecework
- Time wage, indirect labor, etc.

#### Group allocation

- Identify group membership
- Different bonus types

#### Editing functions and evaluations/reports

- Editing and correction options
- Evaluations and lists
- PZE/BDE comparison

### Interfaces to third-party systems

- ERP system
- Payroll



## **Practical Application Training CAQ Measurement Data Interface**

Booking Code PAT-MDI
Duration 1 Day

## Connect measuring equipment with HYDRA-MDI

Target group Employees responsible for the connection of various measuring and test systems

using the measurement data interface (MDI).

Course objectives You learn how to configure different MDIs to design the data collection process

including the inspection plan configuration and the creation of master data.

Requirement Basic Application Training HYDRA Quality Management (BAT-QMG)

Basic technical knowledge is required, e.g. the USB-COM-Port configuration.

Contents Master data

- Create MDI configurations in quality management master data.

- Assign test equipment / test equipment groups to MDI configurations

Administration

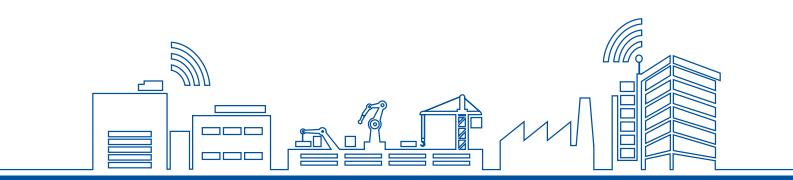
- Install MDI servers

 Introduction to the configuration options of different MDI servers (e.g. MDI-Steinwald, MDI-Serial, MDI-Measured Value File, MDI-Measured Value List)

- Real connection of measuring equipment via an interface box

- Process measured value files using MDI servers

- Collect measured values in HYDRA/AIP from MDI servers



## **Basic Application Training MES Cockpit**

Booking Code BAT-MSC
Duration 1 Day

## **Develop KPI systems with MES Cockpit**

Target group MES Cockpit users and administrators and employees implementing the MES

Cockpit.

Course You become familiar with MES Cockpit and its evaluations/reports.

objectives

**Requirement** You do not have to complete other training courses.

Contents How to operate and use the MES Cockpit

- MES Cockpit evaluation functions

- Evaluations for the objects workplace, order and operation

- Evaluation of status information applicable to all systems and to specific

systems

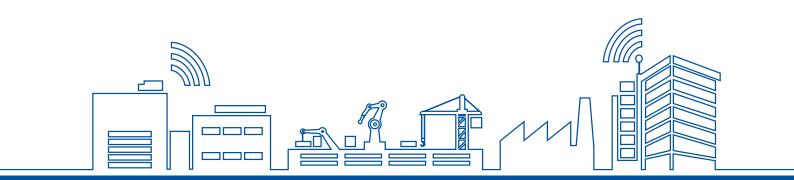
MES Cockpit administration

- User configuration

Management of KPIs

- Management of target values

- Management of authorizations



# Practical Application Training HYDRA as Quality Management Subsystem

Booking Code PAT-QMS
Duration 1 Day

## Use HYDRA as SAP-QM subsystem

Target group Employees involved in the implementation and configuration of HYDRA as SAP-

QM subsystem.

Course objectives You become familiar with the functions of the HYDRA product group Shop Floor

Data Collection (BDE) and learn how to use these functions.

Requirement Basic knowledge of the QM-IDI interface used with HYDRA.

Knowledge of measurement recording

Contents Master data

Contents of QMS catalogs (transferred via QM-IDI)

Transaction data

- Inspection requirement / inspection batch

- Inspection orders / inspection operations

- Inspection points

Characteristics

Measurement recording

- Options of generating inspection points

Assignment of measured values, attributive decisions based on specified dialogs.

- Control charts, histograms

Note This course does not include exercises. HYDRA functions are presented by means

of a demo version.



## **Practical Application Training HYDRA Complaint Management**

Booking Code PAT-REK
Duration 1 Day

### Automate complaint processes with HYDRA-REK

Target group Employees involved in complaint management.

Course objectives You get to know the functions of the HYDRA complaint management and the

respective configuration options.

Requirement Basic Application Training HYDRA Quality Management (BAT-QMG)

Contents Master data maintenance

- Create and/or use the catalog of failures and measures (failure type, location, cause, measure, etc.)

- Create cost types

- Define companies, departments, responsible parties, etc.

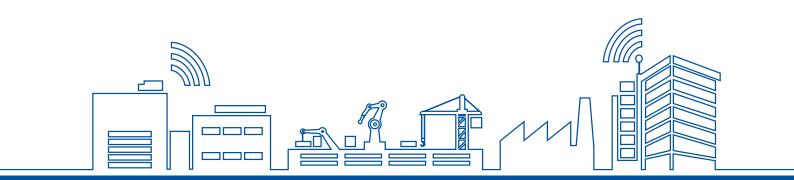
- Define complaint workflows

### Complaints

- Create complaint header data
- Define complaint details
- Assign measures, costs and documents
- Activate workflow steps
- Failure analysis

#### Overviews and evaluations/reports

- Main failure modes
- Costs
- Complaint header / complaint details
- Track and edit measures
- Reporting, e.g. generate an 8D report



## **Practical Application Training HYDRA Access Control**

Booking Code PAT-ZKS
Duration 1 Day

## Protect buildings and systems with HYDRA-ZKS

Target group Employees who implement HYDRA as an access control system or manage

access authorizations.

Course objectives You become familiar with the HYDRA configuration options to create and assign

access profiles. You learn how to use lists to check access authorizations and to

display accesses and access attempts.

Requirement You do not have to complete other training courses.

Contents Basic ZKS configuration

- Create access groups

Configure terminals and accesses

- Define access time models and opening hours

#### Master data

- Create and edit badges

- Plan public holidays

## Working with access profiles

- Create access profiles
- Assign access authorizations
- Assign access profiles to badges
- Different data views

#### **Evaluations and lists**

- List of access authorizations for each badge
- Display the authorized persons for a specific access group
- Display accesses and access attempts

#### **Exercises**

-



## **Customization Training HYDRA Dynamic Manufacturing Control**

Booking Code PCT-DMC
Duration 2 Days

## **Develop process-specific components for HYDRA-DMC**

Target group Process owners and developers who introduce DMC and develop/integrate

modifications in the DMC environment and design further components.

Course objectives You learn how to customize HYDRA-DMC and how to model and develop your

own components for HYDRA-DMC.

Requirement Basic Application Training HYDRA Dynamic Manufacturing Control (BAT-DMC)

Extended Application Training HYDRA Dynamic Manufacturing Control (EAT-

DMC)

Basic knowledge of HYDRA applications Good knowledge of C# and .NET

Contents DMC configuration, factory model and templates

Dynamic Process Interpreter

Component model and manufacturing instructions for data modeling

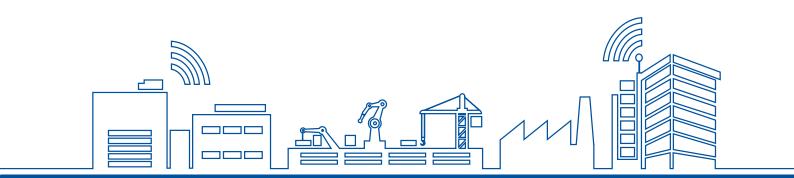
GUI development framework and GUI components

Use of GUI template library Instantiation – Workpiece generator

Use of driver development framework and driver template library

Creation of drivers / integration of new components

Sequence modeling framework



## **Practical Customization Training MOC Data Presentation**

Booking Code PCT-MDP

Duration 3 Days

## Win individuality - Design and create applications yourself

Target group Personnel responsible for the HYDRA rollout in production, technicians and

employees that work with machine related overviews or developers, that create

evaluations and overviews on their own.

Course objectives Training to impart customization knowledge for users and developers who would

like to customize their own applications and reports in the MES Operation Center (MOC) in order to visualize data of existing data sources or who would like to

change or extend existing applications.

Requirement Basic Application Training HYDRA Manufacturing Processes (BAT-MPR)

Application knowledge about HYDRA and MES Operation Center

Basic knowledge about charts, Pivot tables, and print views

Contents Create custom applications to display data

Use existing MOC data sources

Display data in table views, charts, pivot tables or print reports

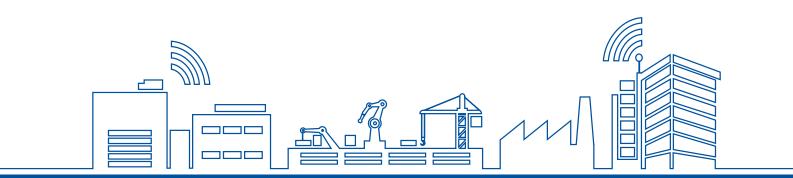
Integrate customized applications in the MOC menu

Connect applications with the toolbar

Change icons and define customized label texts

Customize existing applications System-wide deployment

Best practice examples and exercises



## **Practical Customization Training MES Cockpit**

Booking Code PCT-MSC
Duration 2 Days

## **Develop or customize MES Cockpit functions**

Target group MES Cockpit users who would like to create their own objects or change existing

objects.

Course objectives You become familiar with the structures and larger context of MES Cockpit 3.1. You

learn how to customize the performance analysis, production monitoring and shop

floor information in order to use and evaluate additional data.

Requirement Basic Application Training MES Cockpit (BAT-MSC)

Contents Introduction to the technical basics of MES Cockpit

- MES Cockpit structure

- MES Cockpit terminology

Introduction to available editing options

- Editing options provided by the performance analysis, production monitoring and shop floor information

- Edit existing objects

- Define new objects

- Advanced data supply options for data export



## **Practical Customizing Training Template Editor**

Booking Code PCT-SMT

Duration 1 Day

Target group Training for HYDRA users who intend to create individual hall/floor layouts or the

like in the HYDRA Shop Floor Monitor.

Course objectives The participants are capable of creating individual templates for use in the Shop

Floor Monitor and/or adapting existing templates using the Template Editor

Requirement Basic practical knowledge of HYDRA MDE applications

Contents Instruction in the Template Editor and development of examples for editing and

creating templates.

**Practical exercises** 



## **Practical Customization Training HYDRA Workflow**

Booking Code PCT-WFM
Duration 2 Days

## Configure, apply and exploit HYDRA Workflow Management

Target group HYDRA users responsible for increasing productivity, process automation and

quality management.

Course objectives You become familiar with Workflow Management and know how to use it.

Requirement Basic Application Training HYDRA Manufacturing (BAT-MF)

Contents Creating and editing:

- Change existing workflows

- Create new workflows

- Becoming familiar with the configuration options supported by workflows (e.g. sending e-mails and generating tasks for defined users/user groups)

- Configure the MES Operation Center

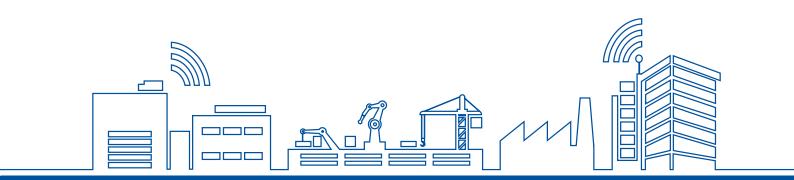
- Automatic creation of documents for defined workflows





## Certification

You would like an official proof of your in-depth knowledge of HYDRA 8? Then get yourself certified! You can find all information about certificates and requirements at mympdv.com





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